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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~

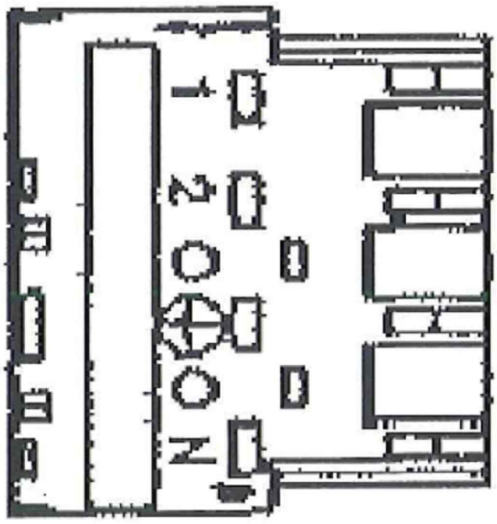
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM) | QUALITY OF WELD JOINTS REF, RD 230 MEDIUM

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.

WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96

STATUS:



WAGO WINSTA PLUG

WAGO WINSTA PART NUMBER: 770-234

UNCONTROLLED COPY

SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S / MATERIAL	Wt. (Kg)

SURFACE ROUGHNESS	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
VALUE	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
SYMBOL												

GRADE No.

ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD

PRODUCT	MUMBAI RAIL METRO CARS - L2 & L7		
REF DRG			
MATERIAL			
HEAT TREAT.		APPD	V SYLAJA 03.08.2020
SURFACE TREAT.		REVD	K NAGARAJ 03.08.2020
TITLE	WAGO WINSTA CONNECTOR PLUG	CHKD	K NAGARAJ 03.08.2020
		DRWN	DIVYA S 03.08.2020
		SCALE	SHEET 1 OF 1 / Wt.(Kg) 0
BEML LIMITED NEW FRONTIERS. NEW DREAMS		DRG No.	525-21066 ALT 0

A4